



# KILIMANJARO

WHEN ONE SHOT MATTERS



**KILIMANJARO'S PROMISE** to our customers is to produce the finest full custom rifles, crafted by the world's best gunsmiths and stockmakers, utilizing the highest quality materials and adhering to the most exacting standards. **WE ARE COMMITTED** to Strength, Beauty and Accuracy — one custom crafted rifle at a time.

**WHEN ONE SHOT MATTERS,**

Erik D. Eike  
President, Kilimanjaro Rifles



“ Erik Eike, President and founder of Kilimanjaro Rifles, understands the romance of hunting... Kilimanjaro starts with beautiful Turkish walnut and then offers upgrades so beautiful they can break a man's heart... Both Kilimanjaro rifles rate right up there among the most accurate I have ever had the pleasure of shooting... that kind of accuracy does for your shooting confidence what Viagra is supposed to do for your sex life. Sing ho for Africa and golden joys!”

⊕ **Jameson Parker**  
Texas Sporting Journal, September & November 2010

“ Montana craftsmen don't believe that strength must be sacrificed for beauty... The rifle is, in a word, concise. It's as light as a thin cloud, yet its stock provides a sure grip for steady control. The rifle's stock is strikingly beautiful, yet the laminate running through it makes the stock more stable and stronger than an ax handle.”

⊕ **John Haviland**  
Rifle Shooter Magazine, January 2006

“ It follows, then, that any rifle that groups 10 factory rounds into a minute of angle is accurate, accurate, accurate. That's exactly what the Serengeti... did with the Federal load... This was despite a variable crosswind. Vertically, the group measured under .75 inch... Pretty is as pretty does. These rifles do.”

⊕ **John Barsness**  
Rifle Magazine, November 2004

**THE PINNACLE  
OF CUSTOM CRAFTED RIFLES  
IS NOW IN YOUR SIGHTS ⊕**

**FROM ALASKA TO AFRICA** Kilimanjaro Rifles are the new standard for big game hunters. Our handcrafted, full custom, bolt-action, lever-action and historic reproduction rifles incorporate: The beauty of the finest Turkish Walnut, the strength & stability of **Stealth Lamination** and the accuracy of an exact wood-to-metal fit.



#### OUR COMPANY PHILOSOPHY

Kilimanjaro's philosophy is "All Custom — All the Time." We intend each and every rifle to be unique and custom-tailored to its owner's specifications and desires. Almost anything your heart desires can be incorporated into your rifle.

#### OUR HISTORY

Kilimanjaro Rifles traces its roots to the Montana master gunsmith/stock-maker with more than 50 years experience, Merlin "Mel" Smart. It was Mel who originally developed and patented Kilimanjaro's proprietary Stealth Lamination technology which provides greater strength and stability while preserving the full beauty, figure and feel of our fine walnut stocks. Back then, it was called the ACRA-Bond Laminate. After Mel's passing in 2003, ACRA-Bond Laminates became Serengeti Rifles under the leadership of Rod Rogers. During the preceding years, Rod helped design and develop the Montana 1999 action as one of the founders of the Montana Rifle Company. Over the next five years, Serengeti introduced an array of products and services including the Serengeti Action, a refinement and improvement on the M1999 action.

Kilimanjaro founder Erik D. Eike was a long-time customer of Serengeti. In 2008, recognizing the financial problems that Serengeti faced, Erik began a research and development project for a new flagship line of full custom rifles. During this time, the proprietary "Kilimanjaro Standards" production, testing and quality assurance manual was created, and the Kilimanjaro Rifle was born.

Kilimanjaro purchased the Serengeti name, model lines and patents so that Kilimanjaro could continue the fine tradition of Serengeti and Jaguar Rifles in addition to the new flagship Kilimanjaro Rifle. While Kilimanjaro is administratively based in Erik's long-time home of Honolulu, all production continues in Kalispell, Montana.

#### GUNSMITHS

The finest hunting rifles in the world can only be created by the finest craftsmen. Kilimanjaro is proud of our team of gunsmiths and stockmakers who are selected not just for their extraordinary skills, but also for their attention to detail, commitment to excellence, and understanding that the crafting of Kilimanjaro quality rifles is more than a feat of engineering, machining or carving, but an art form. Obsessive-Compulsive perfectionism is a trait we prize. We are pleased to be able to attract the best talent because we offer the opportunity to create rifles of exceptional quality without the constraints, compromises, quotas and limitations of a mass-production or semi-custom process.

#### LIFETIME GUARANTY

Befitting a rifle of the highest quality, Kilimanjaro extends a lifetime guaranty to the original purchaser on its rifles. Our guaranty covers our labor and craftsmanship, including our **Stealth Lamination**. We stand behind our rifles. If you ever have a problem, contact us. If we cannot help you solve the problem, we will have you return the rifle for whatever corrective action is necessary.

#### PAYMENT TERMS

Kilimanjaro Rifles accepts most forms of payment, including check, wire transfers, Visa, MasterCard and American Express, whichever is most convenient for you. A deposit of 50% is required upon order to secure a production slot and allow the ordering and procurement of all the special components for your rifle. A second payment of 25% is due upon commencement of rough carving and action/barrel work. The final 25% is not due until your rifle is ready to ship. Because of our custom production effort, and limited production slots, deposits and progress payments are non-refundable.

# Custom Rifles

## Introducing The Kilimanjaro Family Of Rifles.



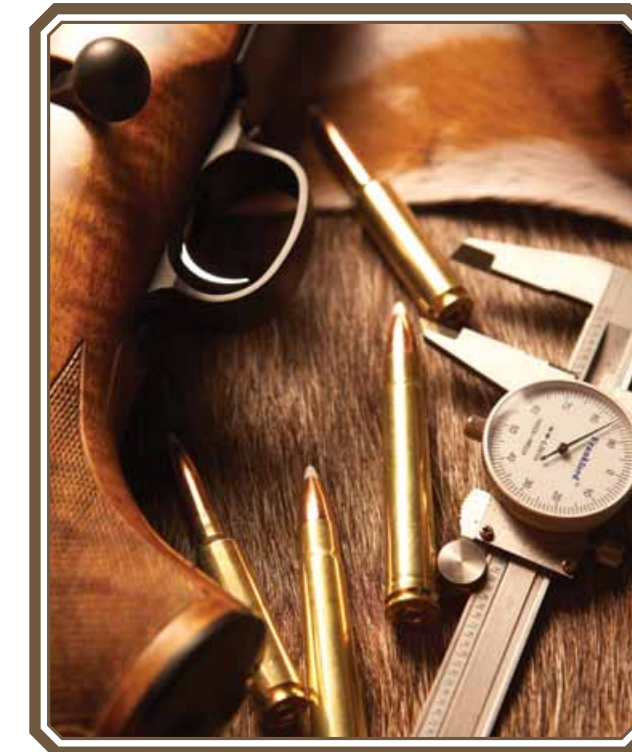
**While we create works of exhibition quality and beauty, our focus is always on the field** — rifles which look good and hunt better — the working tool as art. We set out to achieve our goal through the finest craftsmanship, exact attention to detail, **Stealth Lamination** to provide superior strength and stability, match-grade tolerances, and stringent accuracy and reliability standards.

### ACCURACY

Strength, beauty and accuracy – they are each important in every Kilimanjaro creation. For the hunter, one shot does truly matter. The success of that shot will depend much on the hunter’s skills, but dependable accuracy of the rifle is also key. At Kilimanjaro, we maintain a rigorous quality assurance and testing program to ensure the accuracy of our rifles.

Our exact wood to metal fit, precision in-letting and proper bedding of both action and barrel are all done by hand in the most labor intensive part of our production effort. Each rifle is different, and must be carefully tuned to achieve excellence. With the stability of the wood achieved through our Stealth Lamination process, we begin with full-length bedding of the barrel after exact mating of the barrel to the forearm to eliminate all pressure points and to provide greater resistance to variability from harmonic vibration. Full barrel conditioning (break-in) is then conducted, and your rifle undergoes its initial accuracy testing and load development. Your rifle must successfully pass this initial testing/tuning effort before proceeding to finishing and coating. Then, your rifle is tested/tuned again to ensure

its accuracy, with its final load development. Test targets and ballistic charts for the recommended load come standard with your rifle.



### QUALITY ASSURANCE

Kilimanjaro’s quality assurance program is second to none. Our production gunsmiths are the first line in this program. They are selected not just for their skill but their attention to detail and understanding that the creation of the finest rifles is not merely a feat of engineering or craftsmanship, but an art form. Their work, however, must pass inspection by our Master Gunsmith at virtually every stage of the production process. Your rifle does not proceed to the next step, until the quality of the step before has been verified by our Master Gunsmith. Our independent tester and our President provide the final levels of quality assurance. Only when all of these exacting standards are met does your rifle ship to you.

### PRODUCTION SCHEDULE

Our standard production schedule for custom wood-stocked rifles is nine to ten months from date of first deposit, and subject to action availability, we guarantee delivery of your rifle within this time. Because of the necessary acclimation and cure periods in our production process to achieve Kilimanjaro’s demanding standards, minimum production time is eight months. Our Jaguar Rifles can usually be delivered in quicker fashion. Production time on our Historical Rifles is dependent on each individual order and the parts which must be hand-made for each rifle.



**“The custom rifle makers are among the most interesting of all the exhibitors.** The one that stood out for us, above all of the others, and we mean no disrespect, were the Kilimanjaro rifles of Erik Eike... Erik’s rifles are truly magnificent... In short, Jim would be willing to sell all of his hunting rifles to own just ONE of Erik’s guns; they are that good.”

⊕ **Dr. James Cleary**  
Guns & Shooting Online. February 2010

**“Those I’ve had the pleasure of testing in 6.5-284 Norma and .416-300 WSM** shot better than they looked and looked good enough to get down on one knee and propose to.”

⊕ **Ron Spomer**  
American Rifleman Patriot Review, August 2009

**“Overall, this Montana/Serengeti rifle is both striking in appearance and a delight in the hand... How does it shoot?.... The first holes touched; the last shot enlarged the group to just over 5/8 inch. Hoo boy. Pity the deer and the pronghorns.”**

⊕ **Wayne Van Zwol**  
Peterson’s Hunting Magazine, October 2005

**“My favorite of favorites.”**

⊕ **John Barsness**  
(Serengeti Walkabout Rifle) Rifle Magazine, November 2007

We  
Never  
Craft The  
Same Rifle  
Twice



## Our Custom Process We Never Craft The Same Rifle Twice.



Unlike most rifle makers, or even so-called "custom" rifle makers, Kilimanjaro Rifles provides full custom rifles tailored to your individual specifications and desires. We intend each and every rifle we make to be unique.

Full custom can be a daunting proposition, however, no matter your level of experience or certainty of what you want. We have a variety of different starting points designed to make the process easier.

### 1 CALIBER & CARTRIDGE

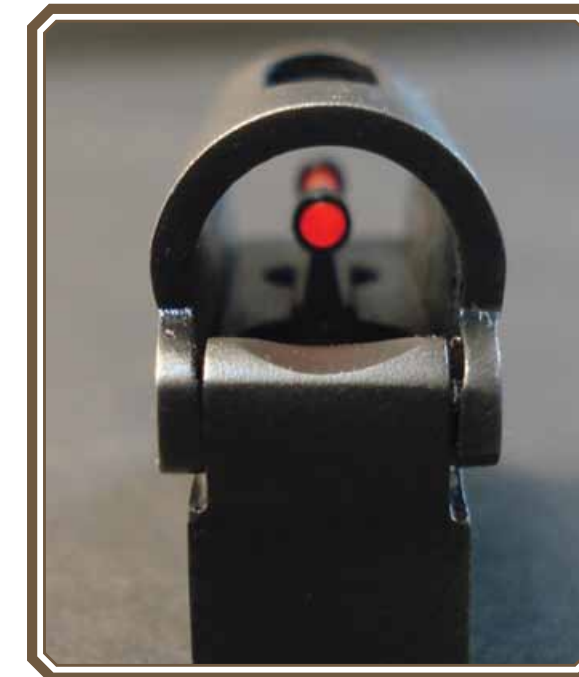
Our inquiry begins with what and where you hunt, what and where you want to hunt, or what you envision doing with your rifle. From there, we can help you determine the best cartridge and general configuration for your rifle, and you may discover it is not the one you thought.

### 2 STOCK & GEOMETRY

A basic choice up front is between our hand-crafted Turkish Walnut stocked rifles — The Kilimanjaro or The Serengeti — or our synthetic stocked tactical hunting rifle — The Jaguar.

Assuming you have opted for a custom crafted wood-stocked rifle, the next choice is between The Kilimanjaro Rifle, The Serengeti Rifle or one of our specialty rifles like The Doctari, Artemis or Tigercat. These are still just launching points for the full customization of your rifle. The Kilimanjaro represents our flag-ship offering with a higher grade of Turkish Walnut, more elaborate and detailed checkering, a different standard action and more components featured as standard, but each of these can be added as an option on The Serengeti or our specialty rifles as well.

Selecting a wood blank for your rifle is one of the most important choices, and usually one of the most enjoyable. With Kilimanjaro, you don't just select a grade of wood, but pick your actual blank from the pictures on our website, or which we locate specially for you.



Another early choice to be made is whether you prefer a Hunter style Monte Carlo comb, an American style straight comb, or some other comb variation. From there, we can help you choose the basic form of your stock through our selection of many different starting "Geometries" which can be seen under our Features page. These starting Geometries are designed to assist you in getting the approximate shape, weight and contours you desire for your rifle, and then we can fine tune the final shape to your specifications.

### 3 TECHNICAL CONFERENCE

Once you have made the decision to purchase, we promptly schedule the first technical conference between you, our customer service staff and our Master Gunsmith to go over the many details and choices for your rifle.

### 4 FABRICATION, ASSEMBLY AND FINISHING

Once all components are on hand, and the rough-carved stock has properly acclimated, we schedule another technical conference with you to confirm the details before full production begins. From there, you will receive regular status updates and progress photos so you can follow your rifle's creation.

Invisible  
Strength  
And  
Incredible  
Beauty



## Stealth Lamination Invisible Strength And Incredible Beauty Together At Last



### KILIMANJARO'S PROPRIETARY STEALTH LAMINATION

**Invisible Strength and Incredible Beauty Together at Last.** Kilimanjaro specializes in the production of fine, solid wood rifle stocks. What sets our stocks apart (aside from our extraordinary workmanship) is our proprietary Stealth Lamination technology. It increases the strength and stability of the wood while offering the discriminating sportsman the beauty and feel of a solid wood stock virtually impervious to the accuracy-robbing warping effects of temperature and moisture changes.

Not only does our lamination technology preserve the full figure and beauty of the solid wood, it also allows us to enhance it. We are able to choose the most desirable grain and figure from within the blank (as revealed from our plank cuts) and fold that to the outside of both sides of the stock, while re-orienting and strengthening the grain with the middle plank. Extensive experimentation and tweaking have allowed us to perfect this technology over the last 15 years.

The Stealth Lamination process starts with the selection of a solid wood stock blank. We must first "true-up" the surfaces of this blank so that they are exactly parallel and the blank is of precise uniform thickness. Next, we must carefully examine the grain pattern on all sides of the blank to evaluate and judge what is happening to the figure inside. To properly orient the ultimate lamination with the center axis of the stock, we also have to plan and

allow thickness for desired cheek-piece, cast-off, etc. Once this planning is complete, we slice the solid blank into three planks. Now we can see the beauty of the grain

inside the blank, and fold the best grain to the outside so that both sides of the eventual stock will feature similar grain and figure. By keeping the outer planks thicker, and the middle plank thinner, we achieve "stealth" of the lamination as both sides of the eventual rifle stock will not show the lamination

lines; those will be visible only by looking carefully at the top or bottom of the butt-stock. The interruption and reorientation of the grain between the planks achieves much greater strength and stability than un-laminated solid wood. The next step is the surface preparation of the planks for lamination, and is the most critical to the success and strength of the process. The planks are then bonded under 50,000 pounds of pressure.

Stealth Lamination technology provides stability, durability, accuracy and weather resistance equal or superior to conventional laminated and synthetic stocks without the "plywood" look of other laminated stocks, or the "plain Jane" look and artificial feel and sound of synthetic stocks. The patented process singles us out in the industry, and is the core of our ability to provide Exhibition Beauty in a rifle designed for and capable of rugged field use. For more

than fifteen years and counting, our Stealth Lamination stands up to and masters the harsh conditions of the field, providing superb performance and sublime beauty.





### ACTIONS

**IN KEEPING WITH OUR ALL CUSTOM-ALL THE TIME PHILOSOPHY, Kilimanjaro will build your rifle on the action of your choice, including virtually any commercially available or customer provided action. Each of our rifle models start with a standard action, but you may substitute any action you desire.**

No matter what action you choose, Kilimanjaro modifies and refines the action to meet our exacting standards for smooth and reliable operation, optimum accuracy, improved recoil resistance and aesthetic beauty. When we are finished, you will have a superior Kilimanjaro quality action.

**AVAILABLE ACTIONS INCLUDE:**

**The Serengeti Action** – Available in both right-hand and left-hand versions, our Serengeti action provides a blend of the best of the Mauser, Winchester and Sako actions. Featuring full controlled round feed, a full-length claw extractor, three-position shroud safety, and a Sako style bolt release, the Serengeti action is the perfect big game action, and with multiple action sizes, is excellent for smaller chambering as well.

**Kilimanjaro Improved Sako 85 Action** – Our modified and improved version of the Sako 85 action, with which we had excellent success in our R&D program, provides

an elegant and highly dependable action with smooth, quiet bolt travel, reliable feed, a relatively short angle of bolt lift, a secure but detachable magazine allowing for instant unloading and loading, and controlled round feed. Available only in right hand versions, but in multiple sizes tailored to virtually all cartridge sizes.

**Kilimanjaro Improved Kimber 84M & 84L Actions** – Our modified and improved version of the trim and light Kimber actions provides the backbone for our lightweight Tigercat rifle, but can be used on any of our rifle stock geometries. Once we have refined it, we are able to achieve superior accuracy with these actions which feature claw-type extraction, full controlled-round feed, Sako-style bolt release and a 3 position shroud mounted safety. Available only in right hand versions.

**Granite Mountain Action** – We are pleased to also offer our customers our improved and refined version of the Granite Mountain actions, available in both left and right hand versions. In the tradition of the Mauser 98, the Granite Mountain is a superb choice for the largest magnum cartridges.

**Dakota 76 Action** – Our refined version of the Dakota 76 action provides an elegant improvement on the basic Mauser & Winchester Pre-64 designs, with controlled round feed, claw extractor, three-position horizontal shroud safety, and a flush hinged bolt release. Available in both right and left hand versions.

**Stiller Predator** – Stiller Precision provides us with our own customized version of its Predator action which provides for an elegant, and highly accurate action in a Remington-style design. Available in both left and right hand versions.

We also offer Kilimanjaro improved versions of the Weatherby Mark V, Satterlee, Browning, Ruger, Winchester and Remington actions.



### MUSEUM GRADE WOOD FINISH

The beauty and durability of our wood finish is second to none. Requiring almost two months to perform, and up to 20 different coats and cure periods, our rifles are expertly finished to provide a finish free of any defect as inspected through 4x magnification. The finish is then carefully treated for glare reduction to optimize it for field use.

While objects of beauty and elegance, our rifles are designed and intended to hunt, and to do so in the harshest conditions anywhere in the world. Do not let its beauty deter you. Our Stealth Lamination provides the strength and stability for any conditions, our metal finish is the toughest and most protective, and our wood finish is similarly designed to take the rigors of the hunt.

### WOOD BLANKS

**Kilimanjaro Rifles prides itself on offering the finest Turkish Walnut stock blanks**, but we also offer Claro Walnut, Bastogne Walnut, Maple, Purpleheart, and other woods for your individual rifle creation. Our available blanks can be inspected on our website at KilimanjaroRifles.com. At Kilimanjaro, you do not just select a grade of wood, but your own special blank.



### CERAMIC METAL COATING

All of our rifles come standard with our ceramic metal finish. This is a tough ceramic base coating baked onto the metalwork under high heat which provides excellent corrosion protection, smooth operation of metal parts, and a durable no-mar finish. It is the toughest and most durable we have found and impervious to all solvents and cleaning solutions we have tried. It provides a beautiful and elegant non-glare finish which looks as good at exhibition as it performs in the field. You can choose from many colors, but our custom Kilimanjaro Black (which closely matches the matte black of Leupold & Swarovski scopes) is our most popular. Sniper Grey also makes for an elegant rifle, as does the Stainless Serekote color which can dramatically show off the lighter shades of our Turkish Walnut.

In addition to our ceramic coating, we also offer the more traditional finishes of bluing (satin or high-polish), color case hardening and bead-blasting.



### CHECKERING

All of the checkering on Kilimanjaro's fine wood-stocked rifles is exactly done by hand. Choose traditional peak & valley, fleur-de-lis, geometric flares, our special trademark Diamond Fleur checkering, or a pattern designed just for you. Our Serengeti Rifle comes standard with deluxe 22 point fine-line peak & valley checkering with wrap-around checkering on the forearm. The Kilimanjaro Rifle comes standard with Diamond Fleur wrap-around checkering, featuring a unique blend of fleur-de-lis accents complementing an elegant geometric diamond convergence.

### ENGRAVING

A full range of engraving services are available from Kilimanjaro's superlative engravers. Whether simple initials, moderate ornamentation or full, life-like game scenes and images, we will prepare sketches for your approval. Like our rifles, each engraving design is a one of a kind creation just for you.



### DELUXE DELIVERY PACKAGE

Kilimanjaro's focus is always on the field and on the hunt. This focus extends to our delivery package. No cardboard boxes, cheap or flimsy plastic cases or impractical wood/velvet display cases here. No — we deliver your custom rifle in a top of the line Pelican 1750 double rifle case in which your rifle and accessories are carefully fitted and ready to withstand a million miles of the toughest treatment any airline, freight company, baggage handler or safari staff can throw at it.

We are proud to also offer our own custom soft case made for us by Elite Survival Systems with the Kilimanjaro logo proudly embroidered.

### CUSTOM LEATHER WORKS

Kilimanjaro also offers custom-tooled or exotic leather inlaid rifle slings, scabbards and rifle cases. Each is made to your design and wishes by our talented saddlery shop.

## FEATURES



### GEOMETRIES

Kilimanjaro's wood-stocked rifles are all full custom and not the semi-custom limited selection of choices offered by most custom rifle makers. A full custom rifle can be a daunting proposition, however, no matter your level of experience or certainty as to what you want. Kilimanjaro offers a wide variety of stock geometries designed to be a useful starting point for your individual customization and specifications. Most (but not all) geometries can be offered in a "Hunter" style elegant Monte Carlo stock (our personal favorite), a straight-combed "American" style stock, or something else to suit your personal choice.

#### OUR STARTING GEOMETRIES INCLUDE:

**The African** – Our premier full-weight rifle geometry best suited to cartridges of 7mm. Rem. Mag., 300 Win. Mag. and higher, all the way up to 458 Lott and 338 Lapua. The African provides the necessary weight for comfortable recoil management and improved stability of aim.

**The Walkabout** – A delightful mid-weight rifle. Walkabout – when less is more. Perhaps Kilimanjaro's most elegant offering, and Kilimanjaro at its best. Not exactly a light rifle; perhaps "concise" is a better word. No long magnums here, and few short ones. We like to keep the weight in the area of seven pounds or less and

thick heavy barrels aren't the answer. There are many great cartridges out there, just waiting to be wrapped in a big game or varmint rifle that will spend more time on your shoulder or in your hand than in the back of a truck.

**The Tigercat** – When even less is more. A high-end, lightweight rifle that once picked up, you just can't seem to put down. The Kimber 84M action and the Weatherby Mark V light action allow us to bring this rifle geometry to fruition. We designed the Tigercat stock to be slender, trim and elegant. A rifle that is a joy to carry as well as shoot.

**The Doctari** – Designed by Dr. Kevin Robertson, a legend in the hunting world with combined expertise in game anatomy, professional hunting and bullet/cartridge performance, Kilimanjaro Rifles is proud to introduce the Doctari Professional Hunter stock geometry suitable for the largest dangerous game cartridges, including the 505 Gibbs. Designed for ease of carry, quick deployment, immediate sight acquisition, proper recoil management, and the balance and quick handling of a fine shotgun, the Doctari Professional Hunter stock geometry represents a distillation of Dr. Robertson's extensive experience with dangerous game. Impressive to hold and deadly on the hunt, the Doctari Professional Hunter stock geometry is for those moments when dangerous game is truly dangerous.

**The Kodiak** – The Kodiak is designed to provide a quick pointing iron sights platform (but also with scope) for use in dangerous game rifles. Modernized classic profile with large full grip and fore-end. The grip incorporates a palm swell and a subtle flare at the cap. A stout grip and heavy fore-end allows for maximum control of heavier calibers such as .416 Remington and .458 Lott, as well as the timeless and easier to manage 375H&H. Drop at heel typically measures a half inch.

**The Artemis** – The Goddess Of The Hunt. For The Huntress/Sportswoman – the Artemis represents an offering unique to Kilimanjaro for a market unfairly ignored since the time of its namesake. Designed by women for women, it is a classic profile with toe-out and special cast in the butt-stock to move the recoil pad away from critical areas of the feminine anatomy. Comb ½", Heel 0". An open grip is moved forward to correctly position smaller hands for accurate trigger positioning. This stock is designed to provide a quick-handling rifle where weight and bulk are kept to minimum. Drop at heel typically intersects the mid-point of the bore.

**The Red Mist** – As the name implies, this rifle is bad news for varmints. The Red Mist is an expression of the ideal varmint platform. This geometry is designed to support long, heavy barrels, fluted or otherwise. The fore-end is equally at home on the bag or a bipod. The grip is full, somewhat closed and features an ambidextrous palm-swell. The forearm can be standard or beaver-tailed to the width desired.

**The Merlin** – Also known as "The Montanan", this geometry is a distillation of fifty years of stock-making by Merlin (Mel) Smart. Mel's authentic geometry was captured by 3D Lightwave scanning allowing us to reproduce its classic lines as the starting geometry for your rifle. It is a classic, full-weight profile with an open grip and full-sized rounded fore-end suitable for all cartridges. This is one of our more popular choices. Comb 3/8", Heel 1/8".

**The Lioness** – The Lioness is a classic profile with robust, open grip and fore-end. Designed with the heavier calibers and larger shooters in mind. Fore-end tip has a softened reverse derived from Safari-grade Remington 700's. Drop at heel typically measures 3/4 inch. Comb 3/4", Heel 7/8".

**The Leopard** – The Leopard is another classic profile but with slimmer open grip and fore-end. Slight rise along the comb with minimum drop at heel. A mountain rifle type of stock suitable for cartridges up to .416 Remington Magnum. Comb 5/8", Heel 1/4".

**The Cheetah** – The Cheetah is similar to the Leopard, but with a M70 Featherweight fore-end profile. The lines flow smoothly from the grip, through the floor-plate assembly without requiring an unsightly belly. Comb 3/4", Heel 1/4".

**The Rhino** – The Rhino — A more massive stock shape suited for the truly large calibers. More drop at heel for iron sights, thicker grip, very large butt for recoil management. A robust solution. Comb 5/8", Heel 1/2".

**The TRG-S** – TRG-S – Sako's big M995 stock profile. Exact duplication of the factory geometry.

**Mannlicher** – Not really a geometry, but a full length stock extension on the other geometries. The Mannlicher can be built on almost any action and in just about any caliber. Typically, these look best when kept shorter, preferably a 20" to 22" barrel length. A Tigercat Mannlicher is a trim and elegant styled rifle for our discerning customers, but an African or Walkabout Mannlicher is equally attention grabbing.



Africa is Calling...  
Answer Boldly

## THE Kilimanjaro Rifle

The Pinnacle Of Strength, Beauty & Accuracy



**STANDARD FEATURES**

- + Museum Grade Wood Finish
- + Exact Wood to Metal Fit
- + Ceramic Metal Coating
- + Match Grade Stainless Steel Barrel
- + Best Grade Turkish Walnut Stock
- + Diamond Fleur Checkering

The Kilimanjaro Rifle is our flagship offering, and is hand-crafted to be handed down generation to generation. As a full custom bolt-action rifle, every detail, component and feature (from stock geometry, choice of action and barrel, and other features) is subject to customization and your individual specifications. The base package set forth below is simply the starting point for your own unique rifle.

Both the Kilimanjaro and the Serengeti Rifle feature a fully customized Turkish Walnut stock fit precisely to your specifications, dimensions and desires in accordance with our "All Custom - All The Time" philosophy. The Kilimanjaro and Serengeti differ, however, in that the Kilimanjaro features a more highly figured grade of Turkish Walnut, our premier Diamond Fleur checkering, a more expensive action as part of the

base package, and features such as our own Kilimanjaro or NECG iron sights, and a removable Vais Muzzle Break and thread cap as standard.

Starting from your choice of one of our many standard stock geometries, we then customize that geometry to your individual specifications.

The Kilimanjaro Rifle also comes standard with bolt jewellery, shadow-line cheek piece, Ebony or Ironwood fore-end tip and grip cap, two action cross-bolts with Ebony or Ironwood caps, Dakota style in-let swivel studs, Pachmayr Decelerator recoil pad in your choice of thickness and color and Talley Quick Detachable scope rings & bases. Many other options are available on request.

## THE Doctari Rifle

Africa's Most Dangerous Demand The Perfect Shot



**THE DOCTARI RIFLE**  
AFRICA'S MOST DANGEROUS DEMAND  
**THE PERFECT SHOT**

**STANDARD FEATURES**

- + Museum Grade Wood Finish
- + Exact Wood to Metal Fit
- + Ceramic Metal Coating
- + Match Grade Stainless Steel Barrel
- + Best Grade Turkish Walnut Stock
- + Diamond Fleur Checkering

Designed by Dr. Kevin Robertson, a legend in the hunting world with combined expertise in professional hunting, game anatomy, and bullet/cartridge performance, Kilimanjaro Rifles is proud to introduce the Doctari Professional Hunter Rifle available in 505 Gibbs, 450 Rigby, 458 Lott, 416 Rigby, and 416 Rem. Perfected for ease of carry, quick deployment, proper recoil management, immediate sight acquisition, with the balance and quick handling qualities of a fine shotgun, the Doctari Professional Hunter Rifle represents a distillation of Dr. Robertson's extensive experience with dangerous game.

Kilimanjaro's signature beauty and Stealth Lamination of an exquisite Turkish Walnut stock for strength and accuracy are combined with the finest Mauser-style bolt-action and match-grade barrel. Impressive to hold and deadly on the hunt, the Doctari Rifle is for those moments when dangerous game is truly dangerous.

## THE Serengeti Rifle

An Exhibition Quality Full Custom Bolt-Action Hunting Rifle



- STANDARD FEATURES**
- + Museum Grade Wood Finish
  - + Exact Wood to Metal Fit
  - + Ceramic Metal Coating
  - + Match Grade Stainless Steel Barrel
  - + Special Select Turkish Walnut Stock
  - + Deluxe Wrap-Around Checkering

**Kilimanjaro is proud to continue the excellence and tradition of The Serengeti Rifle.**

Like the Kilimanjaro Rifle, the Serengeti Rifle features a fully customized Turkish Walnut stock fit precisely to your specifications, dimensions and desires. With the improvements and enhancements from our R&D effort, the new Serengeti Rifle differs from the Kilimanjaro Rifle only in the grade of the Turkish Walnut and type of checkering included as standard, the use of the Serengeti action as standard (but with any commercially available action as an option), and features such as NECG iron sights and Vais muzzle break as options rather than standard. The Serengeti Rifle thus affords a more economical path to one of our exceptional full custom wood-stocked rifles.

Featuring our proprietary Stealth Lamination, the Serengeti comes standard with a Special Select Grade Turkish Walnut Stock, and deluxe fine-line wrap-around checkering

all done by hand. Wood upgrades and many other checkering patterns are available. Its Museum Grade wood finish is the most beautiful in the industry, and designed specifically for rugged field use. A match grade stainless steel barrel, ceramic metal coating, and rigorous quality assurance throughout the production process are all standard. Full barrel conditioning and load development with test target and ballistic chart are also standard.

Other standard features include our Deluxe Delivery Package, bolt jewellery, shadow-line cheek piece, Ebony or Ironwood fore-end tip and grip cap, two action cross-bolts with Ebony or Ironwood caps, Dakota style in-let swivel studs, Pachmayr Decelerator recoil pad in your choice of thickness and color, and Talley Quick Detachable scope rings & bases. Options include anything your heart desires.

## THE Artemis Rifle

For The Goddess Of The Hunt



- STANDARD FEATURES**
- + Designed for The Female Form
  - + Exact Wood to Metal Fit
  - + Ceramic Metal Coating
  - + Match Grade Stainless Steel Barrel
  - + Special Select Turkish Walnut Stock
  - + Deluxe Wrap-Around Checkering

**Designed By Women For Women** — the Artemis represents an offering unique to Kilimanjaro for a market unfairly ignored since the time of its namesake. Crafted with the female form in mind, it features a classic stock geometry with toe-out and special cast in the butt-stock to move the recoil pad away from critical areas of the feminine anatomy, and an open grip moved forward to correctly position smaller hands for accurate trigger positioning. Other feminine attributes are the trim, slim mountain rifle shape designed to provide a quick-handling rifle where weight and bulk are kept to a minimum.

The Artemis Rifle features our proprietary Stealth Lamination, a Special Select Grade Turkish Walnut Stock, deluxe wrap-around fine-line checkering all done by hand, our Museum Grade wood finish, and Kilimanjaro's exact wood to metal fit for supreme accuracy.

The Serengeti Action is standard, but any commercially available or customer-provided action can be used for your Artemis Rifle as an option. The Artemis comes with a match grade stainless steel barrel, Kilimanjaro's premium ceramic metal coating, and rigorous quality assurance throughout the production process. Full barrel conditioning and load development with test target and ballistic chart are standard, as is Kilimanjaro's Deluxe Delivery Package.

The Artemis Rifle also comes standard with bolt jewellery, shadow-line cheek piece, Ebony or Ironwood fore-end tip and grip cap, two action cross-bolts with Ebony or Ironwood caps, Dakota style in-let swivel studs, Pachmayr Decelerator recoil pad in your choice of thickness and color, and Talley Quick Detachable scope rings & bases. Anything your heart desires is available on request.

## THE Jaguar Rifle

A Tactical Bolt-Action Hunting Rifle For All Conditions



- STANDARD FEATURES
- + Graphite Edge Stock
  - + Match Grade Stainless Steel Barrel
  - + Ceramic Metal Coating
  - + Supreme Accuracy

**This cat loves water.** Kilimanjaro is proud to continue Serengeti's Jaguar Rifle as our synthetic stocked tactical hunting rifle. The Jaguar provides the ultimate in weather resistance and capability for the harshest of conditions, while providing supreme accuracy. We design and build the Jaguar Rifle with the finest components and Kilimanjaro's exacting standards for quality, accuracy and reliability.

**The Jaguar Rifle features:** McMillan's Graphite Edge stock is offered as standard, but you have your choice of any McMillan stock.

The Jaguar Rifle also includes a Pachmayr Decelerator recoil pad in your choice of thickness and color, Talley Quick Detachable scope rings & bases, and bolt jewellery (where possible depending on bolt design of your selected action).

## THE Lever-Action Rifle

Finally, An Exhibition Quality Full Custom Version Of The Lever Action Rifle



- STANDARD FEATURES
- + Best Grade Turkish Walnut Stock
  - + Museum Grade Wood Finish
  - + Exact Wood To Metal Fit
  - + Diamond Fleur Wrap-Around Checkering

**Kilimanjaro is proud to offer our full-custom improved version of the Lever-Action Rifle crafted to the same high standards of quality, beauty and excellence as our flagship Kilimanjaro Rifle.** As with our other fine wood-stocked rifles, the Kilimanjaro Lever-Action is hand-carved and hand-crafted to be handed down generation to generation. It features a fully customized two-piece stock fit precisely to your specifications, dimensions and desires. Starting from your choice of a straight-comb or Hunter-style Monte Carlo comb, we then customize the stock to your individual specifications.

The Kilimanjaro Lever-Action starts with the trusted Marlin action which we extensively re-work, re-shape and refine to craft into a more elegant and smoother action with improved extractor, upgraded trigger, and a Kilimanjaro-designed low profile lever pin

removable by hand, allowing quick disassembly and assembly in the field without tools. Chambering is available in all suitable lever-action cartridges (including the new 338 Marlin Express), but 30-30 of course remains our favorite.

A ghost-ring rear sight with fiber-optic front sight is standard, but your choice of sighting systems. A scope mount rail with Leupold QRW quick detachable rings for mounting of either a regular scope or a mid-barrel quick acquisition Scout scope is also standard, giving you the choice of iron sights or scope on a moment's notice. The Kilimanjaro Lever-Action Rifle also comes standard with Ebony or Ironwood grip cap, Dakota style in-let rear swivel stud, and a Pachmayr Decelerator recoil pad in your choice of thickness.

## THE Tigercat Rifle

When Even Less Is More



- STANDARD FEATURES**
- + Delightfully Compact
  - + Light Weight
  - + Special Select Turkish Walnut
  - + Stainless Match Grade Barrel

The Tigercat Rifle is our high-end, lightweight wood-stocked rifle that once picked up, you just can't seem to put down. The Kimber 84M & 84L actions, the Weatherby Mark V light action, and the Sako 85S action allow us to bring this rifle geometry to fruition capable of handling both 308 and 30-06 class cartridges. We modify all these actions to achieve Kilimanjaro quality and precision, constructing our own recoil lug, shaving off weight, smoothing and polishing the action components, and—in the case of the Kimber actions—barreling with a custom contour that makes the action and barrel look like it was machined from a single block of metal. We designed the Tigercat stock to be slender, trim and elegant—a rifle that is a joy to carry as well as shoot.

The Tigercat Rifle features our proprietary Stealth Lamination, and a Special Select

Grade Turkish Walnut Stock with wood upgrades available. Other standard features include our deluxe, fine-line wrap-around checkering, and Kilimanjaro's Museum Grade wood finish, the finest and most beautiful in the industry.

A match grade stainless steel barrel, ceramic metal coating, and rigorous quality assurance throughout the production process are provided. Full barrel conditioning and load development with test target and ballistic chart are standard. The Tigercat comes with Kilimanjaro's Deluxe Delivery Package, bolt jewellery, shadow-line cheek piece, Ebony or Ironwood fore-end tip and grip cap, two action cross-bolts with Ebony or Ironwood caps, Dakota style in-let swivel studs, a Decelerator recoil pad, and scope rings & bases. Anything your heart desires is available on request.

## Historical Rifles

New Full Custom Versions Of Your Favorite Rifle Designs From Years Past



**Hand Carved – Hand Crafted – Handed Down Generation To Generation.** Whether it be an English Sporting Rifle, Rolling Block, Scheutzen, Leman, Gemmer, Trapdoor, Blunderbuss or a host of other firearm designs from the past, Kilimanjaro's gunsmiths love them and hand-craft them from scratch for themselves. We are now pleased to offer them to you.

Each Historical Rifle project is priced upon request depending on your desired design and is fully customized precisely to your specifications, dimensions and desires — All Custom, All The Time.

Our Historical Rifle creations can be crafted and finished to look mint-condition new, or the metal finishes can be carefully treated to reflect the historical age of the design. You may choose your stock wood from our available inventory shown on our Wood Blanks page, or located specially for you. A wide variety of checkering options to your specifications is offered.

## STOCKWORKS

An Exhibition Quality Full Custom Wood Stock For Your Barreled Action

Kilimanjaro's Stockworks offers you the excellence and beauty of our hand-crafted Turkish Walnut stocks for your existing rifle or barreled-action. Your new exhibition quality stock will be hand-carved, hand-crafted, and fit precisely to your specifications.



Standard features include our proprietary Stealth Lamination, a Special Select Grade Turkish Walnut Stock, our deluxe fine-line wrap-around checkering, and Kilimanjaro's Museum Grade wood finish. Your new Kilimanjaro stock will be precisely fitted to and mated with the action and barrel. Rigorous quality assurance throughout the production process is provided. Kilimanjaro's Deluxe Delivery Package is also standard.

Stockworks also comes standard with shadow-line cheek piece, Ebony or Ironwood fore-end tip and grip cap, two action cross-bolts with Ebony or Ironwood caps, Dakota style in-let swivel studs, and a Pachmayr Decelerator recoil pad in your choice of thickness and color. Options include anything your heart desires.



AFRICAN MANNLICHER RIFLE IN 300 H&H



AFRICAN RIFLE IN 338 LAPUA



TIGERCAT MANNLICHER RIFLE IN 260 REM.



STOCKWORKS - BEST GRADE TURKISH WALNUT RE-STOCKING OF A BROWNING A-BOLT



AFRICAN RIFLE IN 416 REM.



LEVER-ACTION RIFLE IN 30-30 WINCHESTER



AFRICAN MANNLICHER RIFLE IN 9.3 X 62 MAUSER



JAGUAR RIFLE IN 375 H&H



KODIAK RIFLE IN 416 KILIMANJARO



WALKABOUT RIFLE IN 300 WSM



WALKABOUT RIFLE IN 6.5 X 284 NORMA



WALKABOUT RIFLE IN 270 WSM



AFRICAN RIFLE IN 338 WIN.



AFRICAN RIFLE IN 458 LOTT



AFRICAN RIFLE IN 375 H&H



WALKABOUT RIFLE IN 270 WIN

ORDER NOW

**BEGIN YOUR KILIMANJARO JOURNEY TODAY**

Crafting a Kilimanjaro full custom rifle from the finest materials is not an easy or quick process, however, owning such an amazing rifle is one of the most rewarding experiences a hunter can have. Based on where, what and how you hunt, as well as many other considerations, we will help you create your one-of-a-kind full custom rifle. We look forward to taking this journey with you.

**CALL US**

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WHEN ONE SHOT MATTERS



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